FIG. 1

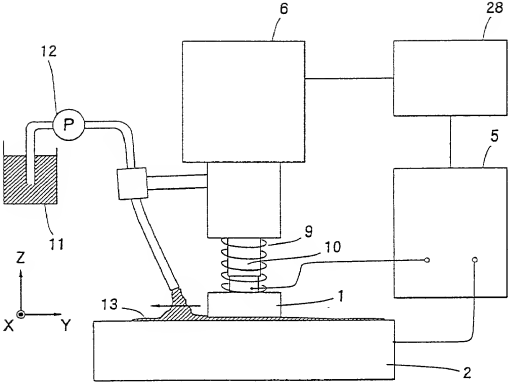
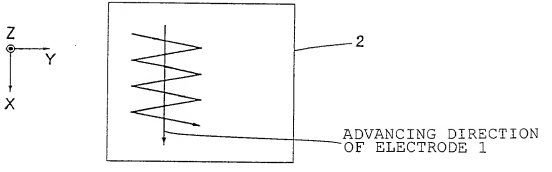
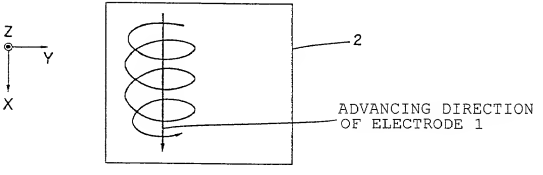


FIG. 2

(a)

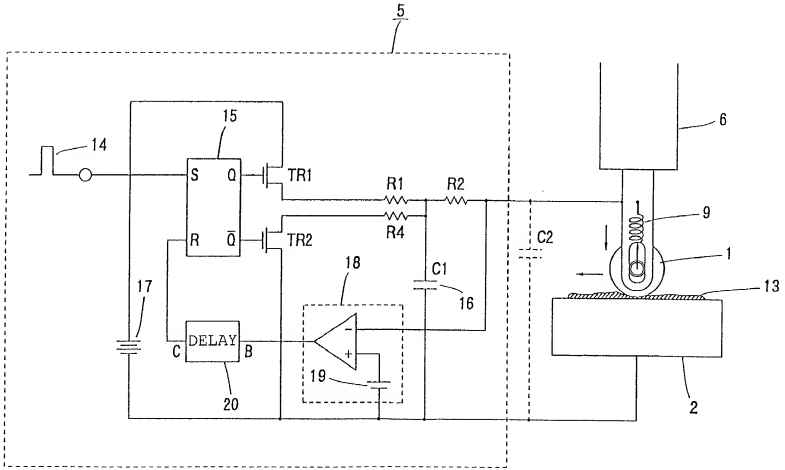

Z
Y
X
2
ADVANCING DIRECTION
OF ELECTRODE 1

(b)


Z
Y
X
2
ADVANCING DIRECTION
OF ELECTRODE 1

PUBLISHED SEARCHED

FIG. 3



FORMED SHEET

FIG. 4

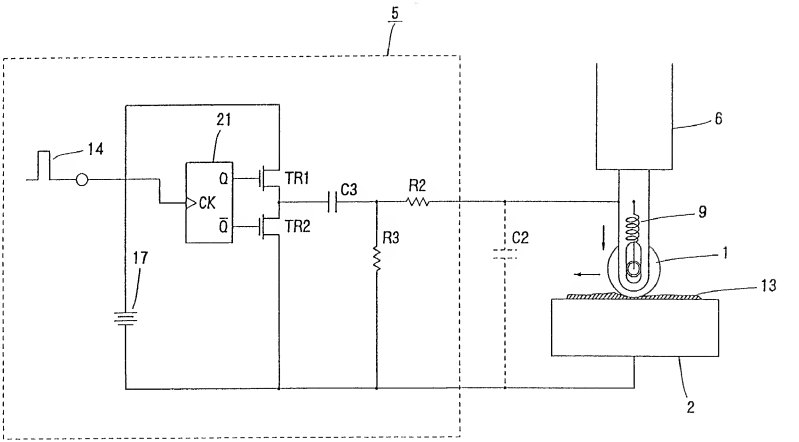
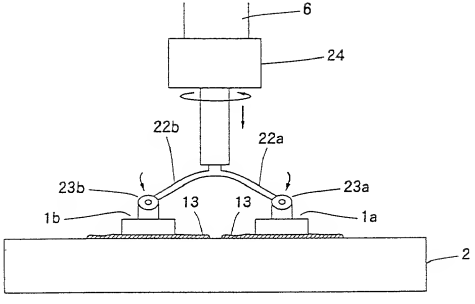


FIG. 5

(a)


6
24
22b
22a
23b
23a
13
13
1b
1a
2

(b)

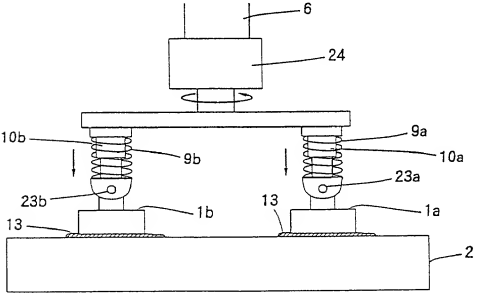

6
24
10b
9b
9a
10a
23b
23a
13
13
1b
1a
2

FIG. 6

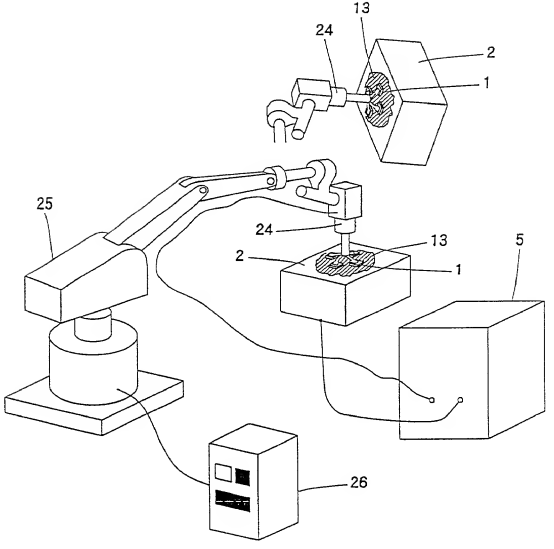


FIG. 7

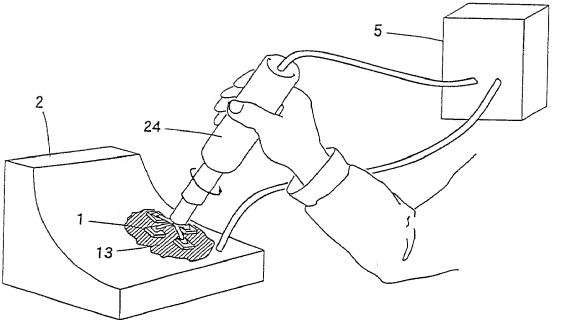


FIG. 8

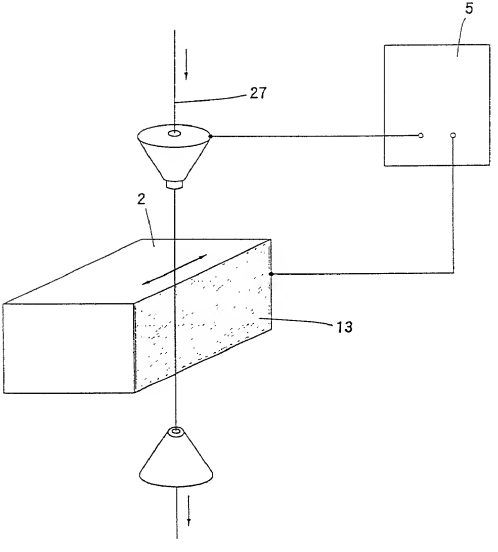


FIG. 9

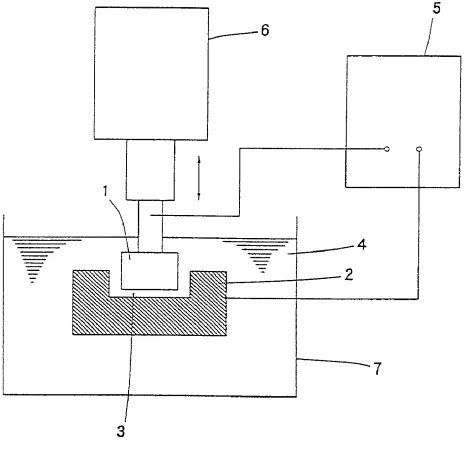
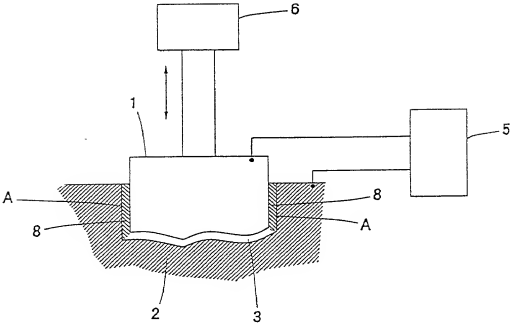



FIG. 10